



konusulan
the spoken kalite...
quality...

EKONOMİK KESİCİLER

EKONOMİK KESİCİLER
ECONOMIC CUTTING TOOLS
ЭКОНОМИЧНЫЙ MULTI TOOL



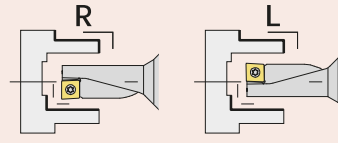
AKKO **A** **EK** **R** - **D2.25** x **20**

X **C** . . **10** **T3** **04**

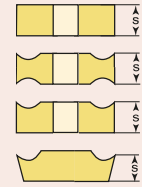
2 Kesiş Stili / Cutter Style / Тип режущего инструмента

EK : Ekonomik Kesici / Economic Cutting
Экономичное точение

3 Kesme Yönü / Cutting Direction / Направление резания

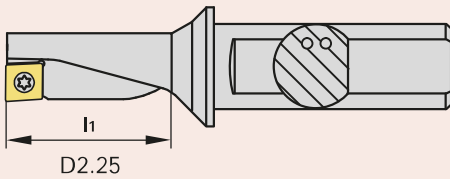


11 Kalınlık / Thickness / Толщина

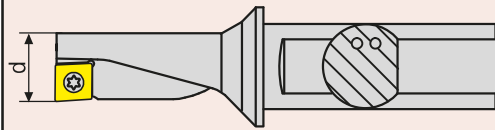


- 01 s = 1.59
- T1 s = 1.98
- 02 s = 2.38
- T2 s = 2.78
- 03 s = 3.18
- T3 s = 3.97
- 04 s = 4.76
- 05 s = 5.56
- 06 s = 6.35
- 07 s = 7.94
- 09 s = 9.52

4 Delme Derinliği / Drilling Depth / Глубина сверления



5 Takım Çapı / Tool Diameter / Диаметр режущей части



6 Uç Şekli / Insert Form / Вставить форму



X

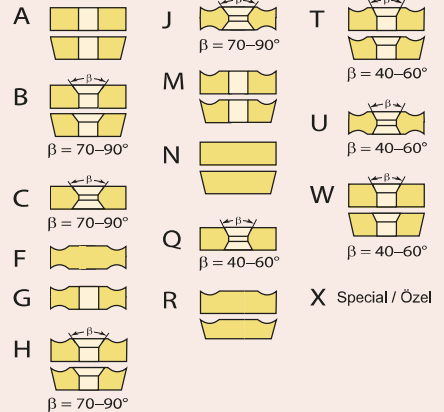
Q

8 Toleranslar / Tolerance Classes / Классы толерантности

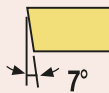
	d	m	t
A	± 0.025	± 0.005	± 0.025
C	± 0.025	± 0.013	± 0.025
E	± 0.025	± 0.025	± 0.025
F	± 0.013	± 0.005	± 0.025
G	± 0.025	± 0.025	± 0.130
H	± 0.013	± 0.013	± 0.025
J	± 0.05-0.15	± 0.005	± 0.025
K	± 0.05-0.15	± 0.013	± 0.025
L	± 0.05-0.15	± 0.025	± 0.025
M	± 0.05-0.15	± 0.08-0.20	± 0.130
N	± 0.05-0.15	± 0.08-0.20	± 0.025
U	± 0.08-0.25	± 0.13-0.38	± 0.130

d : Daire Ölçüsü / Inscribed Circle
m : Şekle Göre / Refer to Figure
t : Kalınlık / Thickness

9 Uç Tipi / Type of Insert / Форма пластины

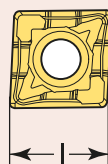


7 Serbest Uç Açısı / Clearance Angle of Insert / Задний угол пластины

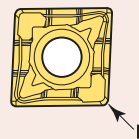


C

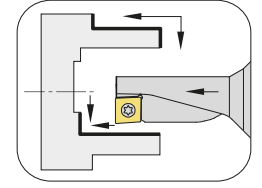
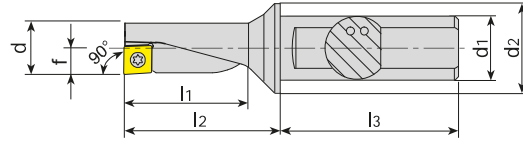
10 Kesme Kenar Uzunluğu / Cutting Edge Length / Длина режущей кромки



12 Köşe Konfigürasyonu / Corner Radius / Угловой радиус



- 01 r = 0.1 12 r = 1.2
- 02 r = 0.2 16 r = 1.6
- 04 r = 0.4 24 r = 2.4
- 08 r = 0.8



Takım Kodu Ordering Code Код для заказа	Stok Stock Наличие		Takım Ölçüleri (mm) Dimension (mm) Размеры (мм)							Kesici Uç Insert Пластина	Yedek Parçaları / Spare Parts / Запасные части	
	R	L	d	d ₁	d ₂	l ₁	l ₂	l ₃	f	Sıkma Vidası Screw Зажимной винт	Tork Anahtar Torx Key Торх Ключ	
AEKR/L-D2.25X8 XC.. 040104	●	●	8	10	12	18	22	38	4			
AEKR/L-D2.25X10 XC.. 050204	●	●	10	12	16	22.5	27.5	42	5	XC.. 040104	3006-M1.8x4	80-T06
AEKR/L-D2.25X12 XC.. 060204	●	●	12	16	20	27	33	45	6	XC.. 050204	3006-M2x4	80-T07
AEKR/L-D2.25X14 XC.. 070304	●	●	14	16	20	31.5	38	45	7	XC.. 060204	3007-M2.2x5	80-T07
AEKR/L-D2.25X16 XC.. 080304	●	●	16	20	25	36	44	50	8	XC.. 070304	3008-M2.5x6	80-T08
AEKR/L-D2.25X18 XC.. 09T304	●	●	18	25	32	40.5	53.5	56	9	XC.. 080304	3008-M3x6	80-T08
AEKR/L-D2.25X20 XC.. 10T304	●	●	20	25	32	45	55	56	10	XC.. 09T304	4015-M3.5x9	80-T15
AEKR/L-D2.25X25 XC.. 130404	●	●	25	32	40	56.5	69	60	12.5	XC.. 10T304	4020-M4.5x10	80-T15
AEKR/L-D2.25X32 XC.. 170504	●	●	32	32	50	72	88	60	16	XC.. 130404	4020-M4.5x12	80-T20
										XC.. 170504		

R: Sağ / Right / Правый L: Sol/Left/Левый

● Stokta / In Stock / В наличии ○ Stokta Yok / Non Stock Item / Нет в наличии

CRTZT-ISCRTGTC-KRLY Ucuna Uygundur. / Compatible with CRTZT-ISCRTGTC-KRLY Insert.

Под пластину CRTZT-ISCRTGTC-KRLY

Sipariş Örneği/Ordering Example/ Образец заказа

1 ad./pcs./шт AEKR-D2.25X8 XC.. 040104

